GM Approved Heat Treat Supplier List

For suppliers to General Motors of components that require heat treatment, compliance to the AIAG CQI-9 Heat Treat System Assessment has been a requirement since 2007.

DECISION NOTICE – Commencing October 01, 2015 Suppliers to General Motors will only be allowed to use a heat treat provider / manufacturer whose company name and approved location appears on the "GM Approved Heat Treat Supplier List". This will apply to all suppliers who heat treat, from Tier 1s to sub Tiers to commercial heat treat providers. Heat treat services planned to be provided by any other source on future business will not be acceptable.

To access the "GM Approved Heat Treat Supplier List", please follow the path below in SupplyPower:

SupplyPower Home Page > Document Library tab > Supplier Quality folder > Heat Treat Approved List folder



ACTION REQUIRED – Between now and September 30, 2015 inclusive submit evidence of CQI-9 compliance of all suppliers who heat treat, at any tiered level, on components you supply to GM.

You need to ensure all heat treat suppliers in your value stream are added to the GM Approved Heat Treat Supplier List. GM regional contacts for questions on CQI-9 compliance documentation are shown below.

If any suppliers are not able to satisfactorily demonstrate compliance to CQI-9 by September 30, 2015, then GM reserves the right to require transfer of heat treat business to a known CQI-9 compliant supplier per the existing requirement.

NOTE – there is no request to complete a new CQI-9 assessment by September 30, 2015. CQI-9 specifies a minimum annual self-assessment of compliance to the standard. Any compliant CQI-9 assessment within the 12 months prior to September 30, 2015 is sufficient for inclusion on the GM Approved Heat Treat Supplier List.

Background Message:

Since the publication of CQI-9, Quality issues involving heat treatment have diminished but have not been eliminated. Many suppliers have demonstrated a strong knowledge of heat treatment with sound practices and quality systems support. Unfortunately, that is not the case universally.

To drive compliance, suppliers of production material or commercial heat treat providers who currently heat treat parts for General Motors will be added to the list once they submit a currently valid completed self-assessment determined to be satisfactory, or a copy of an assessment recently completed by a GM representative. GM onsite verification of compliance to CQI-9 will be completed on an as needed basis. To propose adding your company / heat treat provider name to the "GM Approved Heat Treat Supplier List" please download your documentation by **September 30 2015**, in electronic format, to the following website: https://gm.az1.qualtrics.com/jfe/form/SV 6eWUJIU7QaYAVB3

Any technical questions relating to the submission of your assessment to the website may be directed to Athena Barz at Athena.1.Barz@GM.com

This requirement is applicable globally. Any questions can be directed to the Process Specialist or the CQI-9 Lead in your region.

GM CQI-9 Contacts

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